## In the Claims

Please amend claims 1-4 and 6-8, such that the claims read as follows:

- 1. (Currently Amended) An apparatus for detecting substrates, comprising:
- a transmitter/receiver unit adapted to transmit a light beam through a substrate located within a transfer chamber;
- a reflector adapted to receive the light beam transmitted from the transmitter/receiver unit and to reflect the transmitted light beam toward the transmitter/receiver unit; and
- a controller coupled to the transmitter/receiver unit and adapted to determine whether a the substrate is positioned between the transmitter/receiver unit and the reflector based on an intensity of the reflected light beam received by the transmitter/receiver unit;

wherein at least one of the transmitted and reflected light beams is adapted to strike a the substrate positioned between the transmitter/receiver unit and the reflector with non-normal incidence.

- 2. (Currently Amended) The apparatus of claim 1 wherein the transmitter/receiver unit and the reflector are both angled relative to a path of a the substrate that travels through the transfer chamber so that both the transmitted and reflected light beams strike the substrate with non-normal incidence.
- 3. (Currently Amended) The apparatus of claim 1 wherein the transmitted and reflected light beams are adapted to

strike a the substrate positioned between the transmitter/receiver unit and the reflector at an angle of between about 2 to 6 degrees from normal incidence.

- 4. (Currently Amended) The apparatus of claim 3 wherein the transmitted and reflected light beams are adapted to strike a the substrate positioned between the transmitter/receiver unit and the reflector at an angle of about 3.8 degrees from normal incidence.
- 5. (Original) The apparatus of claim 1 wherein the transmitted and reflected light beams are approximately parallel.
- 6. (Currently Amended) The apparatus of claim 1 further comprising a plurality of transmitter/receiver unit and reflector pairs, each having transmitted and reflected light beams adapted to strike a the substrate positioned between the transmitter/receiver unit and reflector pair with non-normal incidence.
- 7. (Currently Amended) An apparatus for detecting substrates, comprising:
- a transfer chamber adapted to couple to at least one processing chamber and at least one load lock chamber;
- a transmitter/receiver unit adapted to transmit a light beam through a substrate located within the transfer chamber;
- a reflector adapted to receive the light beam transmitted from the transmitter/receiver unit and to reflect the transmitted light beam toward the transmitter/receiver unit; and

a controller coupled to the transmitter/receiver unit and adapted to determine whether a the substrate is positioned between the transmitter/receiver unit and the reflector based on an intensity of the reflected light beam received by the transmitter/receiver unit;

wherein both the transmitted and reflected light beams are adapted to strike a the substrate positioned between the transmitter/receiver unit and the reflector with non-normal incidence.

- 8. (Currently Amended) The apparatus of claim 7 wherein the transmitter/receiver unit and the reflector are both angled relative to a path of a the substrate that travels through the transfer chamber so that both the transmitted and reflected light beams strike the substrate with non-normal incidence.
- 9. (Original) A method of detecting a substrate within a chamber comprising:

transmitting a light beam through the substrate;

reflecting the light beam back through the substrate;

detecting an intensity of the reflected light beam; and

determining whether the substrate is located within the chamber based on the intensity of the reflected light beam;

wherein at least one of the transmitted and reflected light beams strikes the substrate with non-normal incidence.

- 10. (Original) The method of claim 9 wherein the transmitted and reflected light beams are approximately parallel.
- 11. (Original) A method of detecting a substrate within a chamber comprising:

transmitting a light beam through the substrate with non-normal incidence;

reflecting the light beam back through the substrate with non-normal incidence;

detecting an intensity of the reflected light beam; and

determining whether the substrate is located within the chamber based on the intensity of the reflected light beam.

- 12. (Original) The method of claim 11 wherein the transmitted and reflected light beams strike the substrate at an angle of between about 2 to 6 degrees from normal incidence.
- 13. (Original) The method of claim 12 wherein the transmitted and reflected light beams strike the substrate at an angle of about 3.8 degrees from normal incidence.
- 14. (Original) The method of claim 11 wherein the transmitted and reflected light beams are approximately parallel.